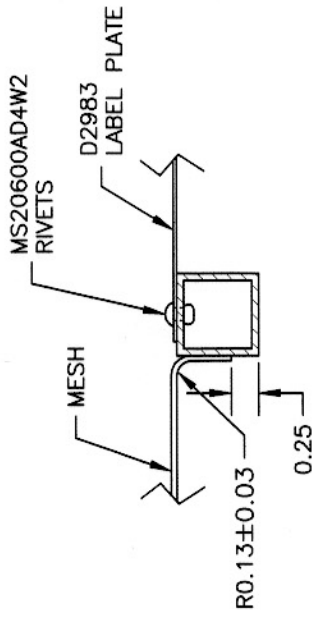
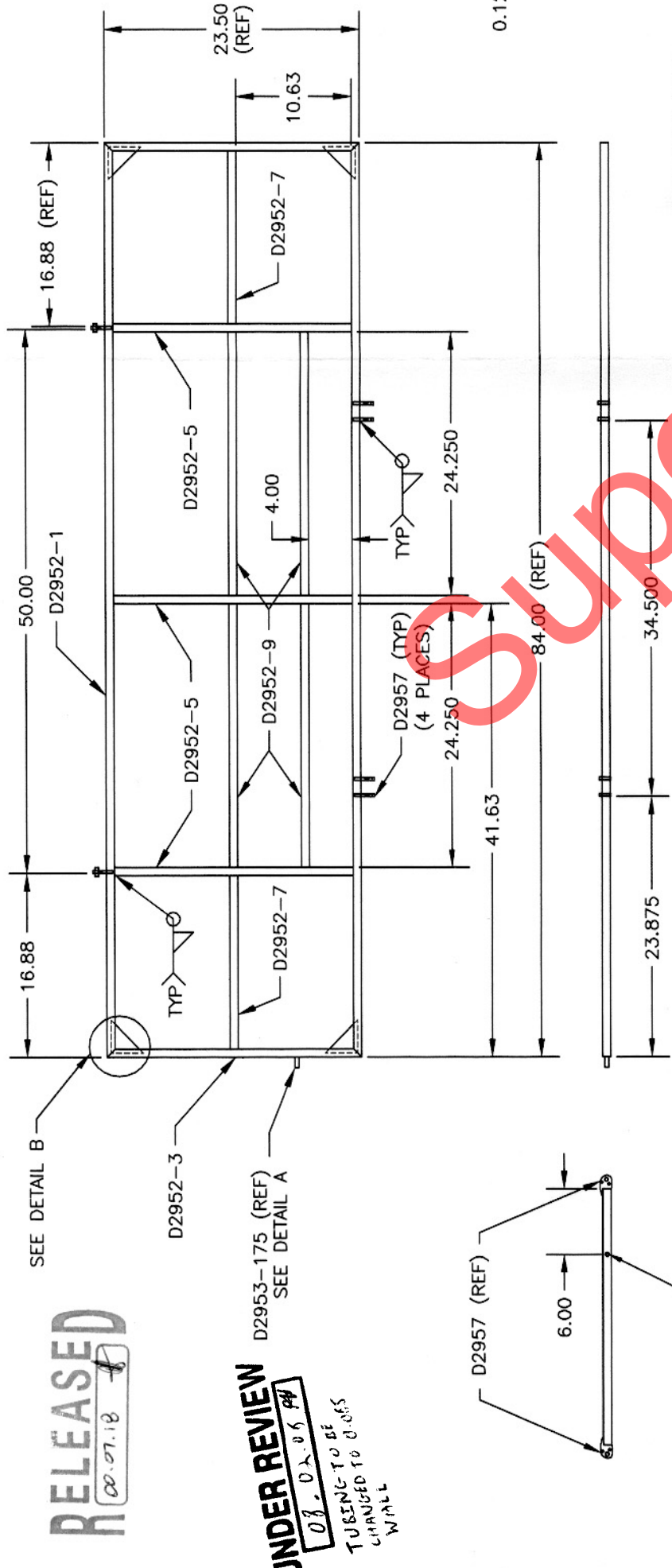


RELEASED
00-07-18

UNDER REVIEW
08-02-06
TUBING TO BE
CHANGED TO 0.065
WALL



QTY	PART NUMBER	DESCRIPTION	LENGTH A	LENGTH B
-041				
X	D2952-041	BASKET LID ASSEMBLY	N/A	N/A
2	D2952-1	FRAME MEMBER	N/A	84.00
2	D2952-3	FRAME MEMBER	N/A	23.50
3	D2952-5	FRAME MEMBER	22.00	N/A
2	D2952-7	FRAME MEMBER	15.88	N/A
4	D2952-9	FRAME MEMBER	24.25	N/A
4	D2952-11	GUSSET	N/A	N/A
1	D2953-175	SPACER	N/A	N/A
2	D2953-077	SPACER	N/A	N/A
6	D2957	MOUNTING PLATE	N/A	N/A
1	D2983	LABEL PLATE	N/A	N/A
34	MS20600AD4W2	RIVETS	N/A	N/A

- NOTES:
- 1) FRAME MATERIAL: 6061-T6, 3/4 x 3/4 x 0.065 WALL SQUARE TUBING (QA-A-200/g or QA-A-225/g)
 - 2) MESH MATERIAL: 5005-H34 OR 3003-H14 OR 1100-H14/H18 3/4 #0.051F
 - 3) GUSSET MATERIAL: 6061-T6 (QQ-A-250/11) OR 5052-H32/H34 (QQ-A-250/8) (3.00 x 3.00) 0.080 THICK
 - 4) WELD PER DART QSI 004
 - 5) GRIND 0.063 MAX x 45° CHAMFER BEFORE WELDING CORNERS (TYP. 4 PLACES)
 - 6) GRIND WELDS FLUSH ON TOP SIDE FOR LABEL PLATE, GRIND CORNER WELDS (4 PLS) BOTTOM SIDE FOR GUSSET
 - 7) TRANSFER D2983 LABEL PLATE HOLES USING $\phi 0.128$ DRILL. INSTALL D2983 ONTO FRAME USING MS20600AD4W2 RIVETS (TYP. 34 PLACES)
 - 8) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
 - 9) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

B	00.07.06	CHANGE FROM SHEET TO MESH; ADD D2952-7/-9/-11
A	00.01.14	NEW ISSUE
DESIGN	DRAWN BY RF	
CHECKED	APPROVED RF	
DATE	00.07.06	
		TITLE BASKET LID ASSEMBLY
		SCALE NTS
		REV. B SHEET 1 OF 1
		DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA

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